

# Ken Traub Consulting LLC

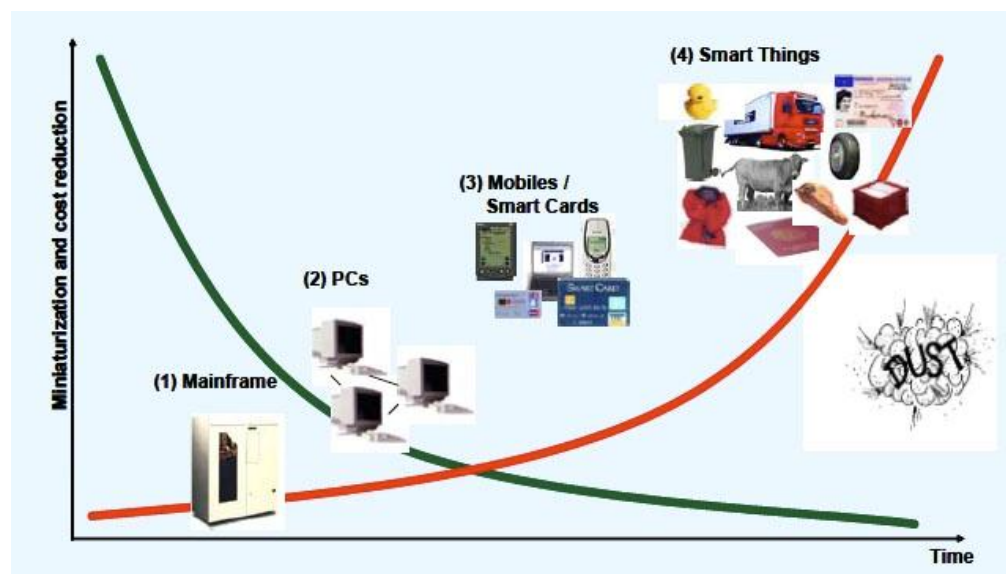
## **RFID Networking, Standards, and Software a Decade Later: Where are We, Where do We Go From Here?**

Kenneth R. Traub, PhD

15 April 2010

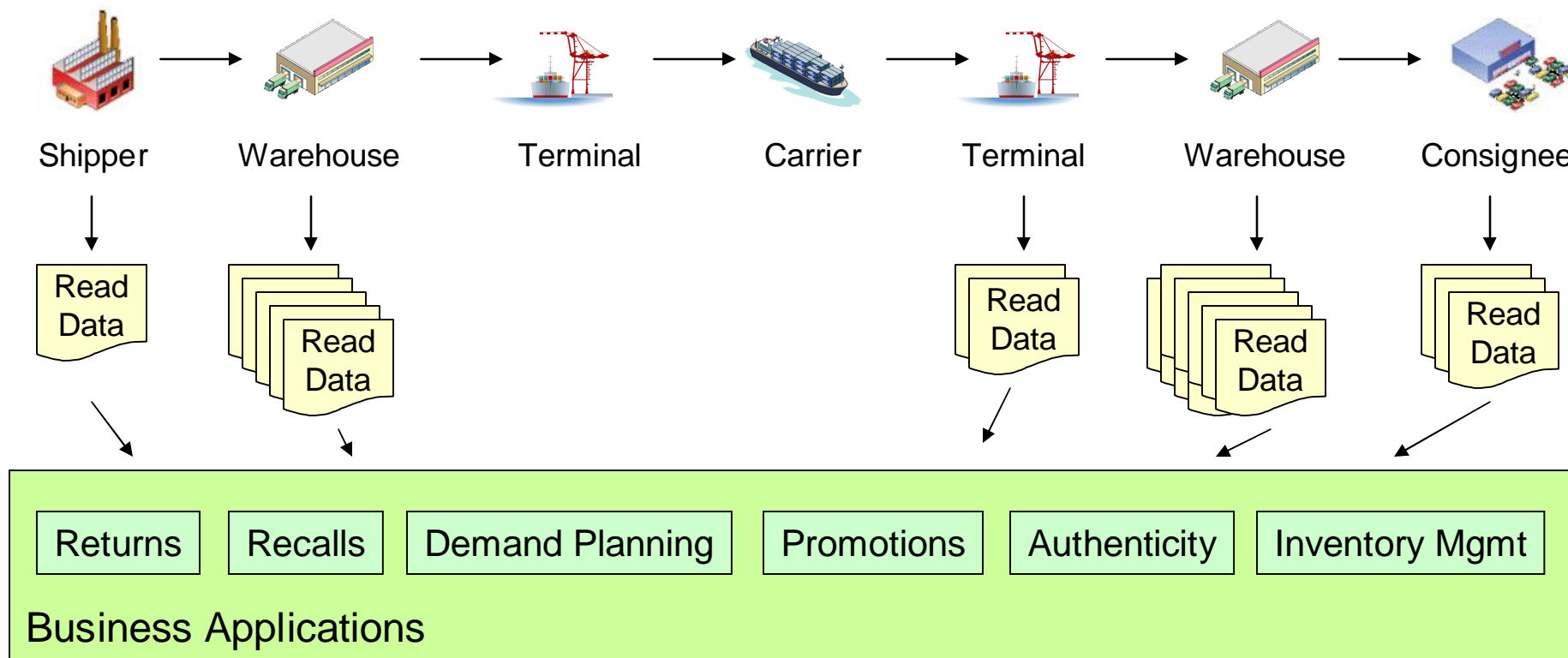
# Original vision: Internet of Things

“What could we do if every physical object on the planet had a unique, machine-readable identity?+”



Source: ITU “Ubiquitous Network Societies and their impact on the telecommunication industry”, April 2005, available at [www.itu.int/ubiquitous](http://www.itu.int/ubiquitous)

# Supply chain visibility



“ Gather data as objects are observed moving through the supply chain, for business benefit



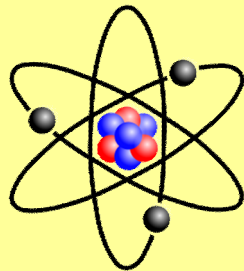
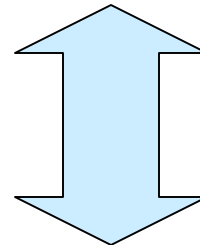
# Bits and Atoms

00110000  
01110100  
00100101  
01111011

Bits:  
Information  
Systems

Business  
Applications

Consumer  
Applications



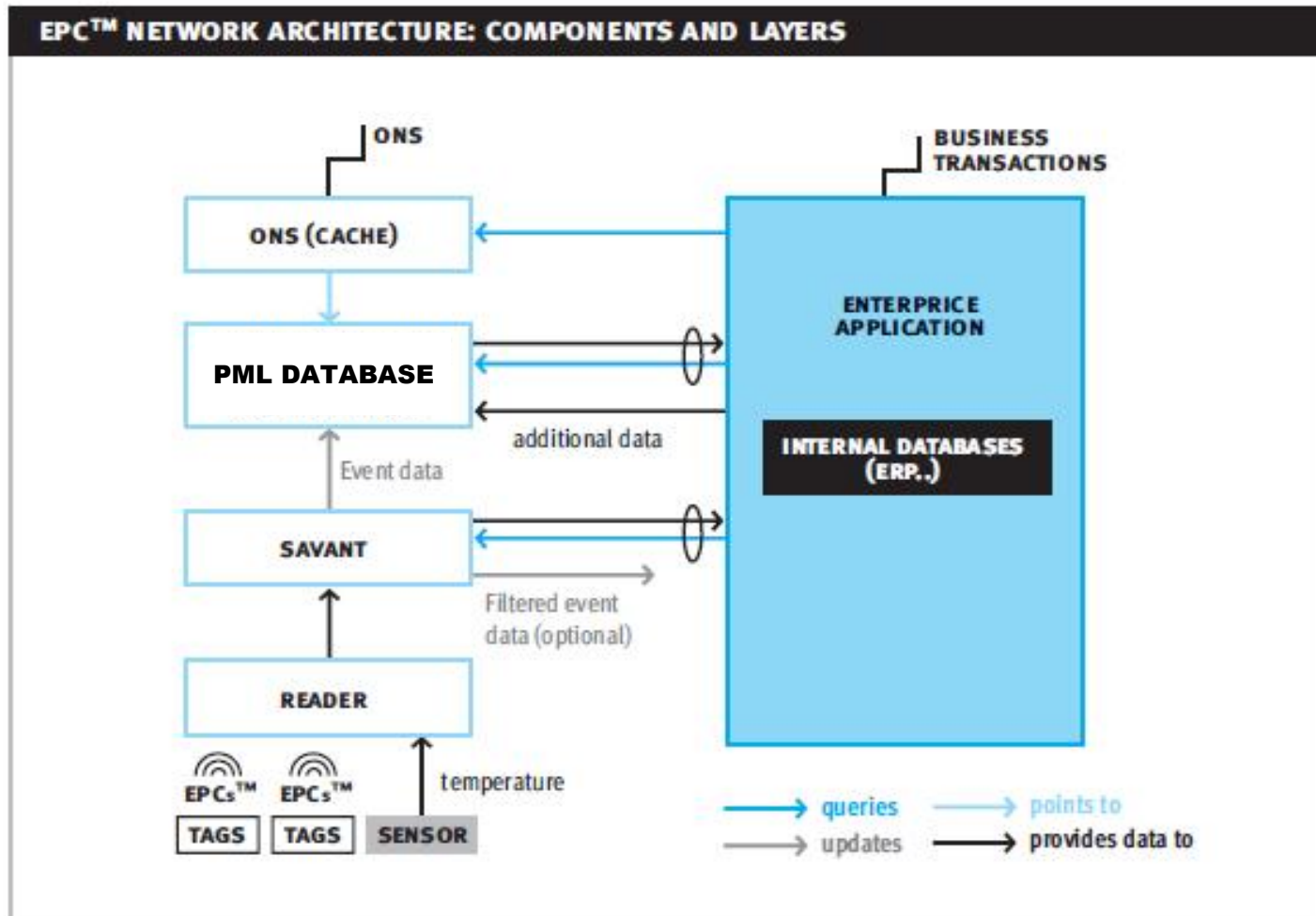
Atoms:  
Stuff in the  
Physical  
World



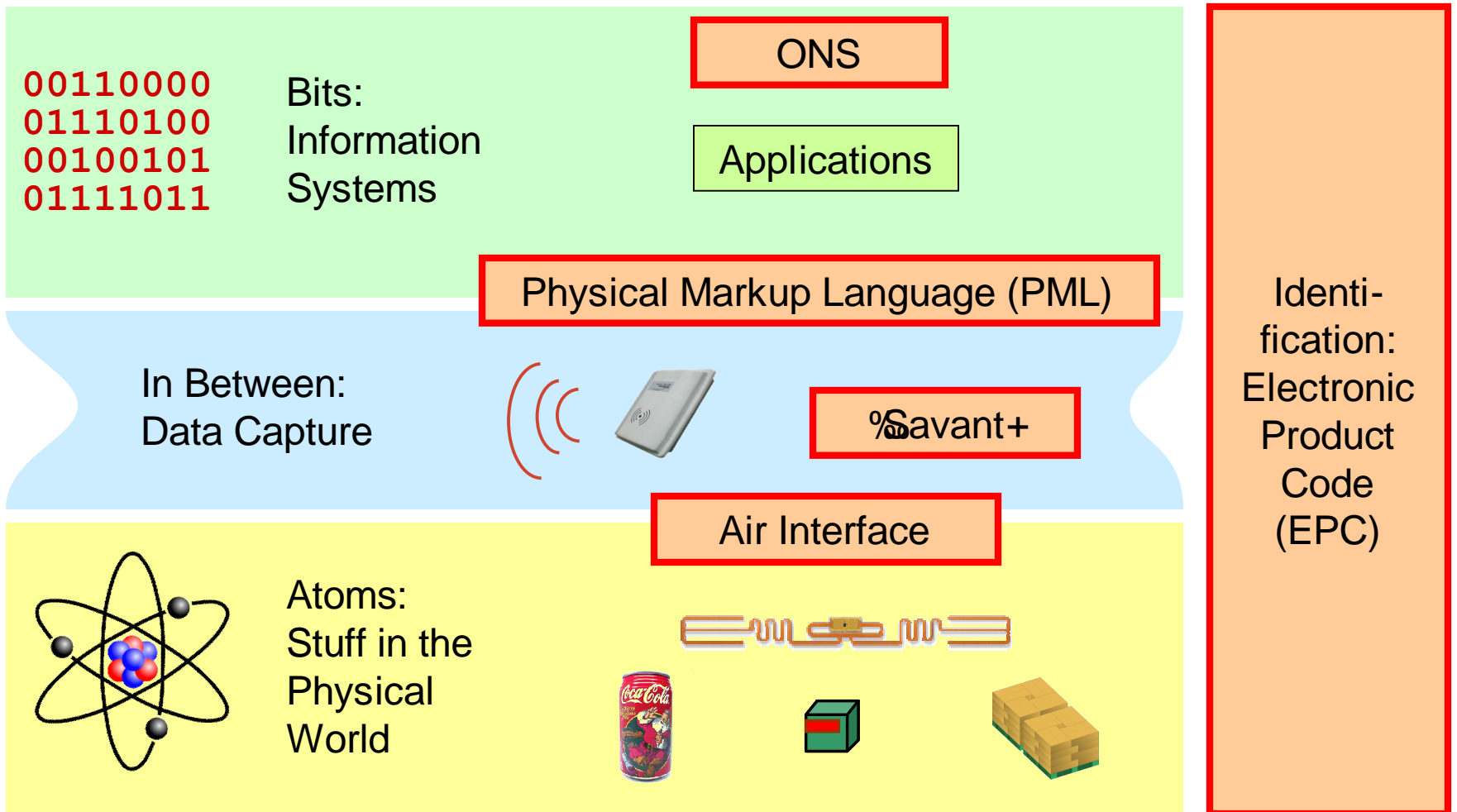
# Auto-ID Center Architecture Principles

- “ Give a globally unique identifier to everything
  - . “Dumb number+. does not encode any business information
- “ “license plate+data carrier
  - . No data in the tag (except the identifier)
  - . Use the identifier to look up data elsewhere
- “ Low-cost tag
- “ Standards

# Auto-ID Architecture (1999 – 2002)

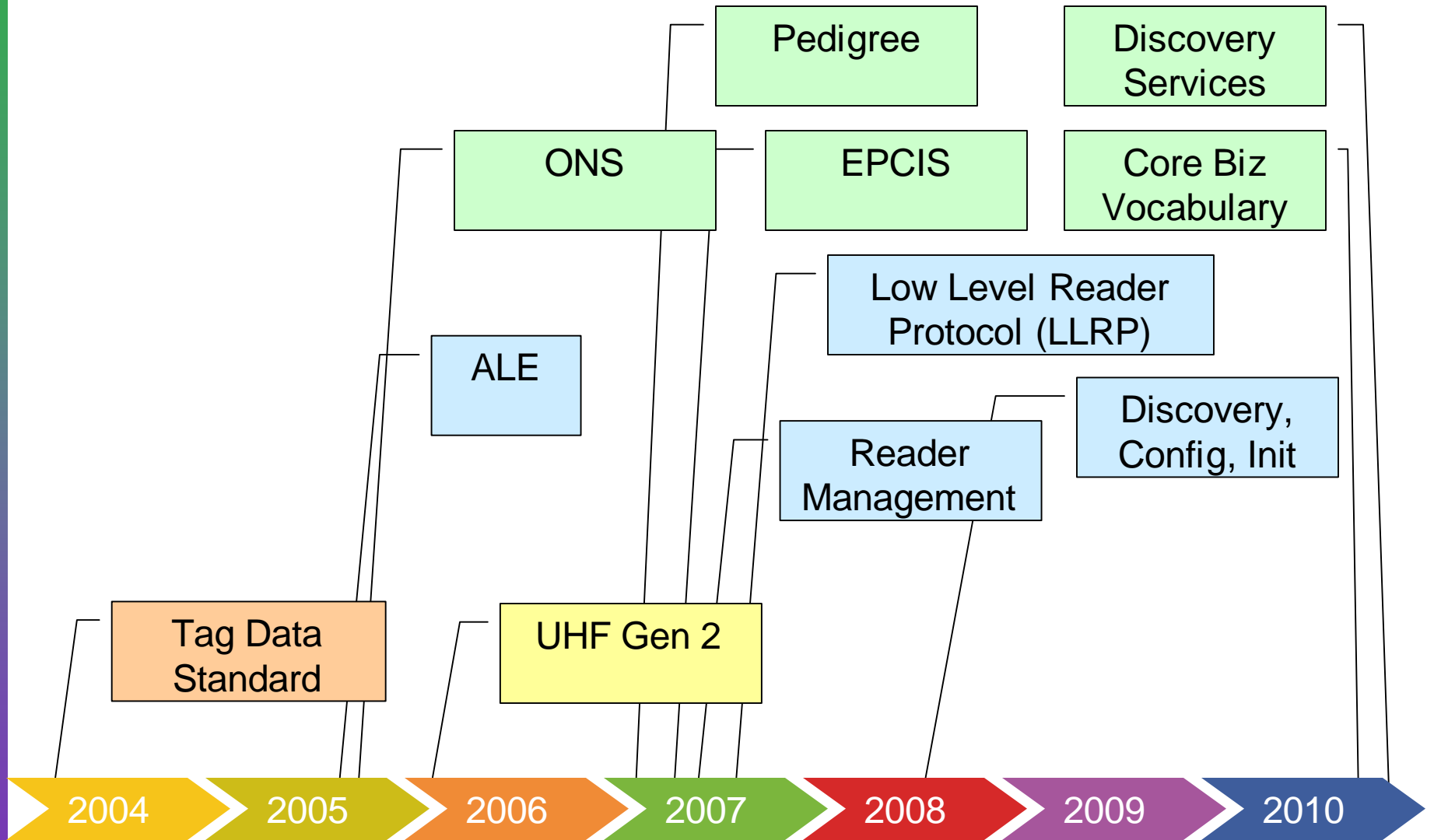


# Auto-ID Center Proposed Standards (c. 2002)

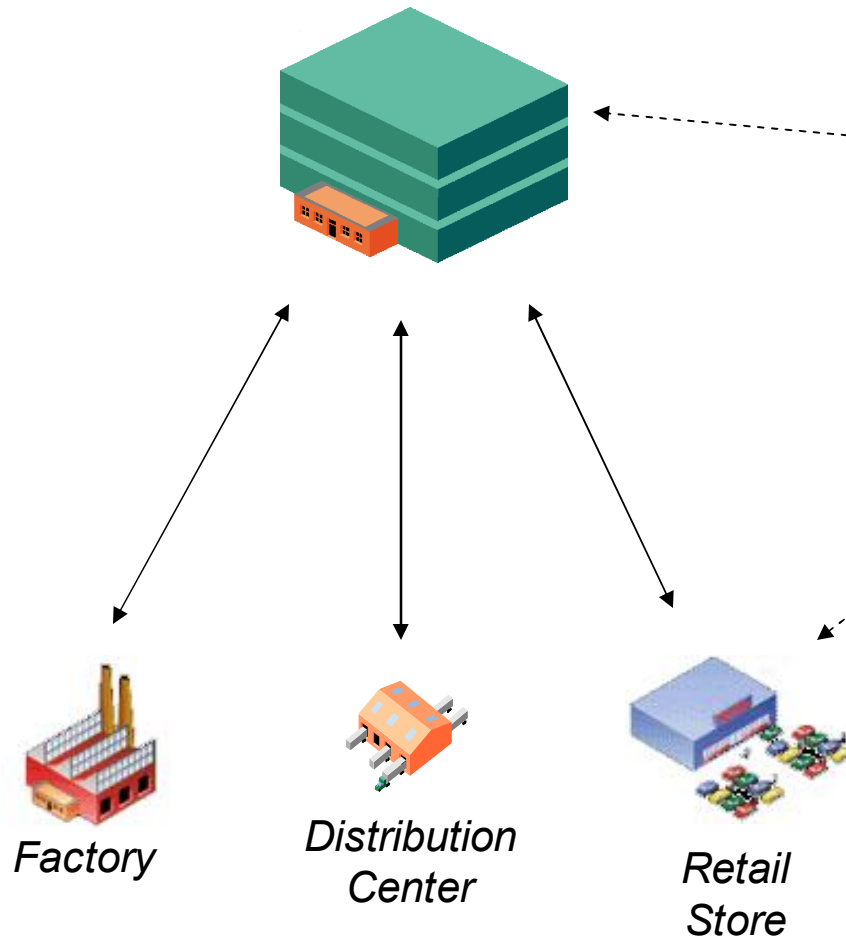




# What Happened Next



# Learnings: It's Visibility, Not (just) RFID



“ Business decisions are made here, in the company headquarters data center

” ã but there’s an awful lot of important action here, in the real world.

➔ Goal: bring awareness of the physical world (with or without RFID)

# Learnings: EPC – no new IDs!

“ Original EPC: entirely new identifier

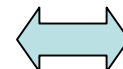
01 . 0000A89 . 00016F . 000169DC0  
Header            EPC Manager            Object Class            Serial Number  
0-7 bits            8-35 bits            36-59 bits            60-95 bits

“ End users: ~~We~~ we will not renumber!+

“ EPC Standard (2004): a federated identifier

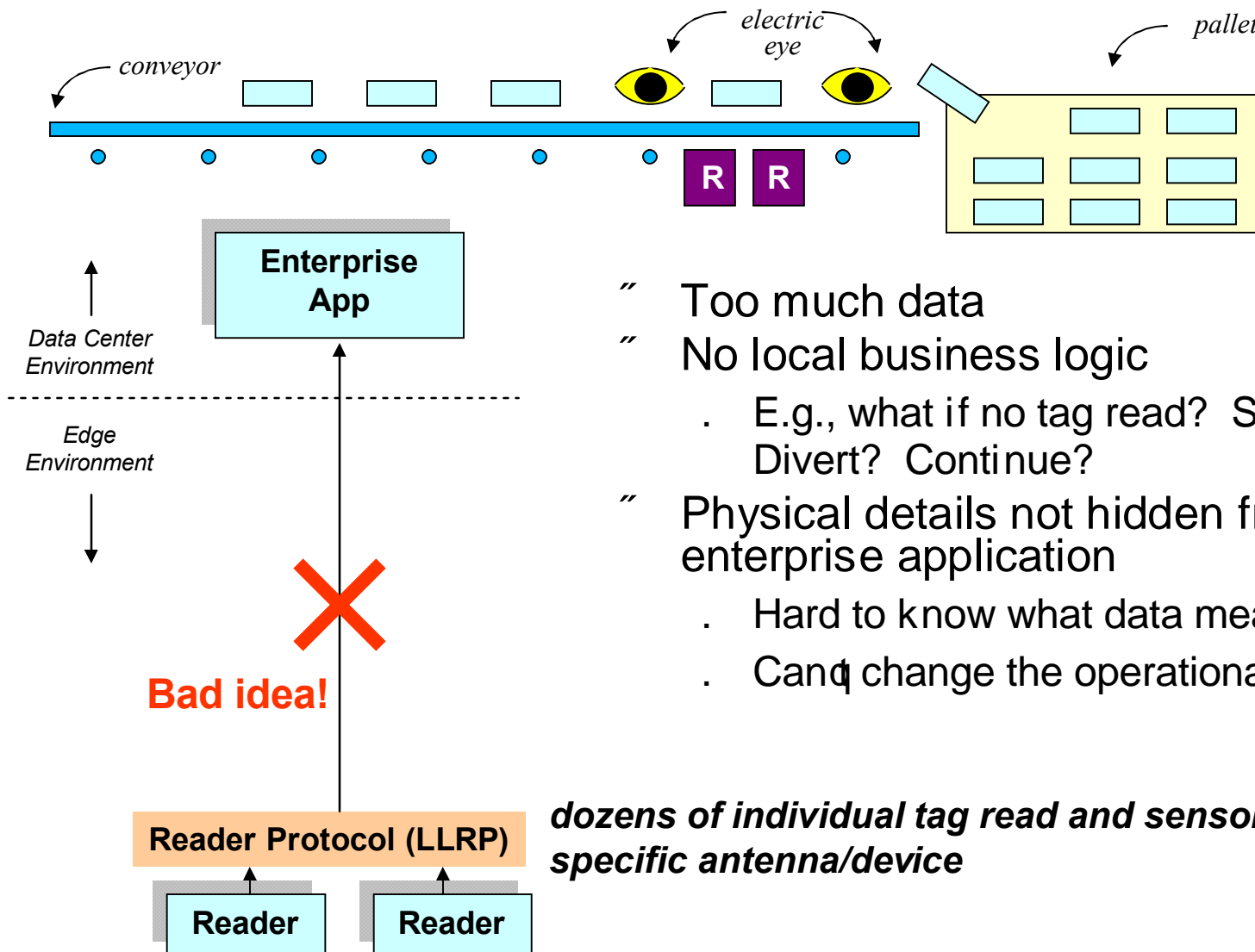
- Multiple schemes + federate existing identity systems

urn:epc:id:sgtin:0614141.112345.400



- All GS1 bar code identifiers have EPC equivalent, plus others
- EPC itself federated into Internet Uniform Resource Identifier (URI) universe

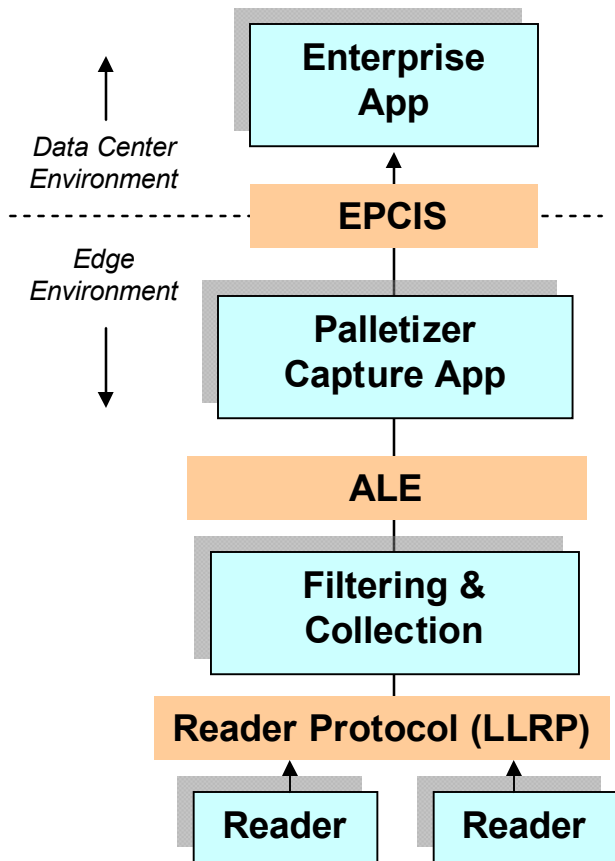
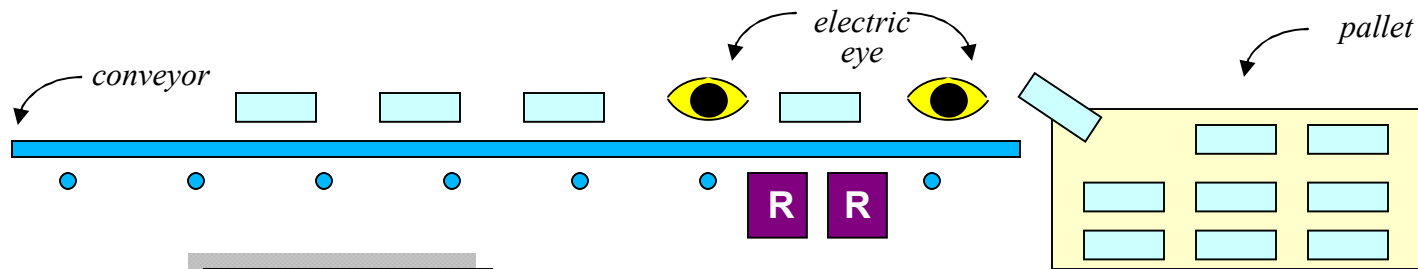
# Learnings: Decouple Data Capture from Data Use



- " Too much data
- " No local business logic
  - . E.g., what if no tag read? Stop? Divert? Continue?
- " Physical details not hidden from enterprise application
  - . Hard to know what data means
  - . Can't change the operational process

**dozens of individual tag read and sensor events from specific antenna/device**

# Learnings: Decouple Data Capture from Data Use



***“at time T, the association of the following case tags to the following pallet tag was created at palletizer #3, to fulfill order #1234”***

***Service consumed by enterprise -- operational details hidden***

***“between the time the case crossed the two beams at location L, the tag X was read”***

***Service consumed by local business logic -- device details hidden***

***dozens of individual tag read and sensor events from specific antenna/device***

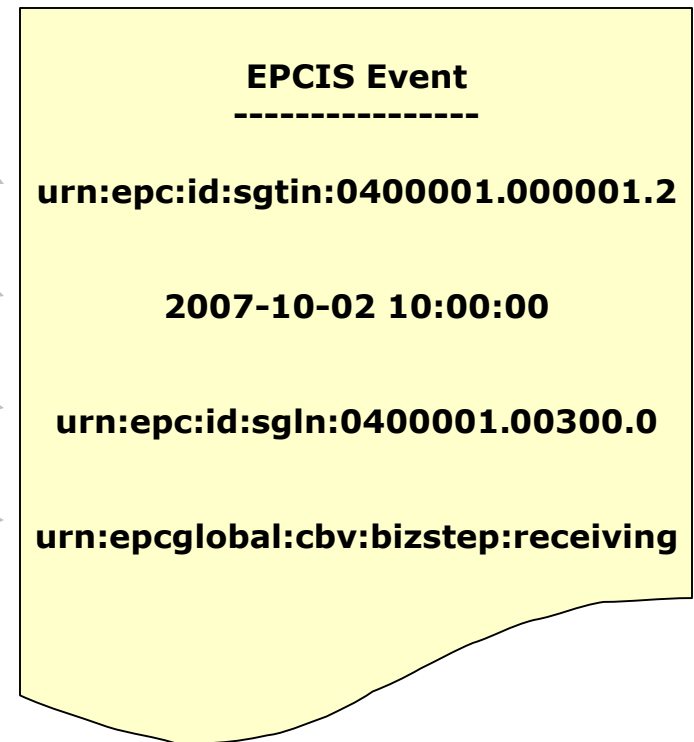
# Learnings: What, When, and Where, but also **Why**

“ An EPCIS event has four dimensions:

- . **What:** what physical objects were involved (EPC or other identifier)
- . **When:** when the event took place (timestamp)
- . **Where:** where the event took place (location identifier)
- . **Why:** what business process step was being carried out

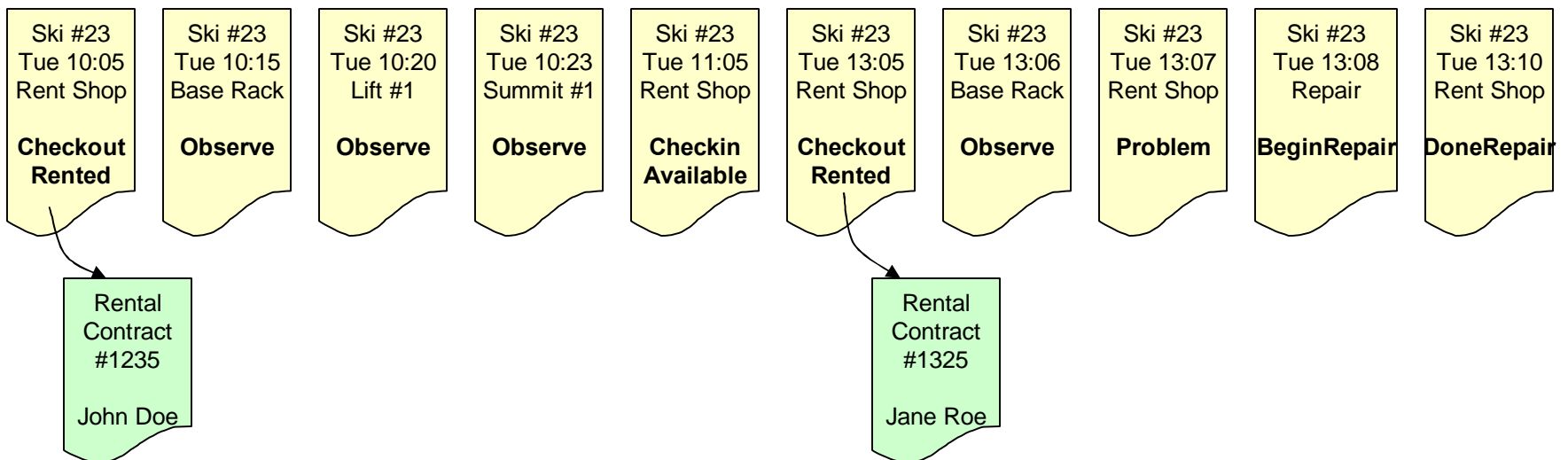
“ A record of something that happened in the physical world

“ May or may not correspond to an RFID tag read

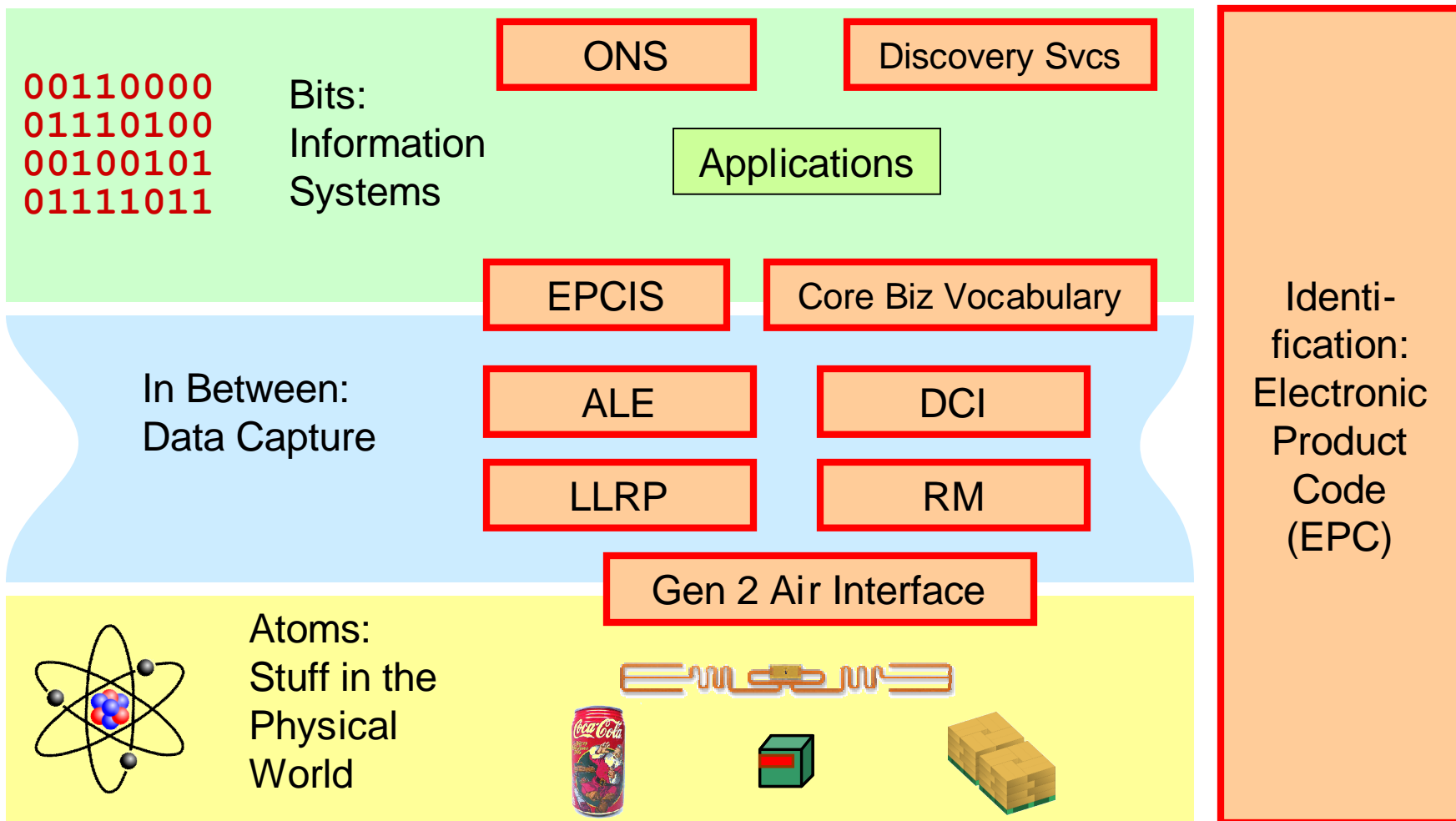


# Learnings: What, When, and Where, but also **Why**

- “ Identify the **business context** of the visibility event:
  - . What **business step** was taking place at the time of the event
  - . What is true from a business perspective **after the event**
  - . Any associated **business transactions**
    - “ Purchase Order, Invoice, BOL, etc



# Where We Are Today (2010)

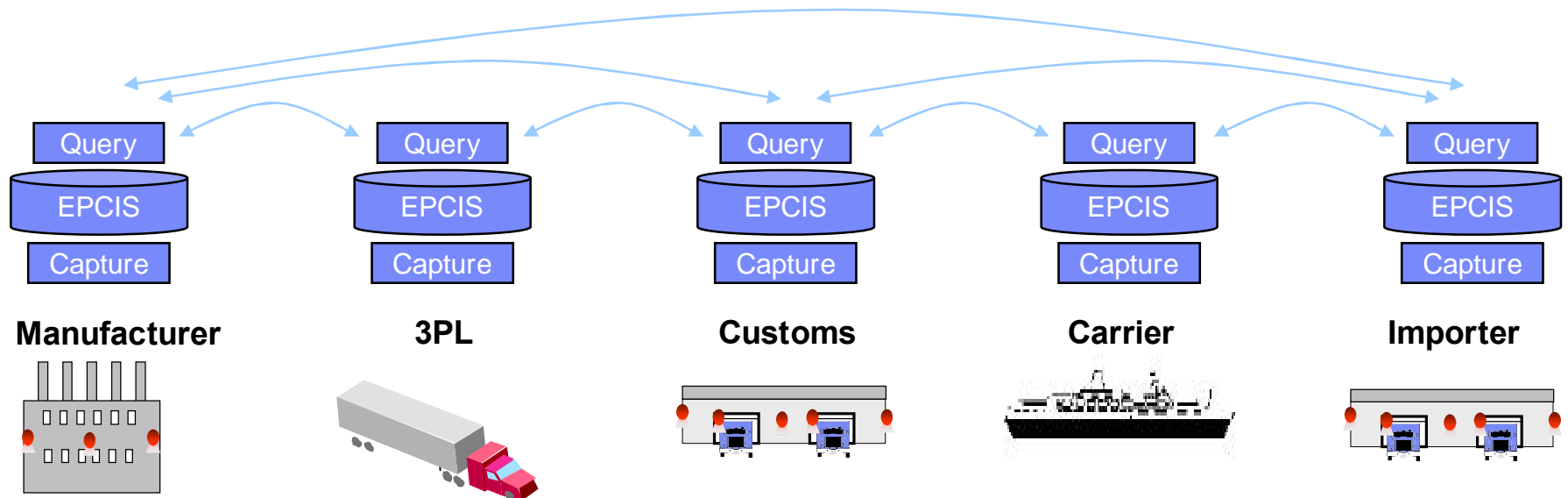




# So What's Next?

- “ Large multi-party supply chains
- “ Beyond the 5-cent tag
  - . More memory
  - . Encryption, authentication, etc
  - . Sensors and other gizmos
- “ Downstream serialization
- “ Business vocabularies and scenarios
- “ Security/privacy
- “ B2C

# Large Multi-party Supply Chains



## “ Research questions:

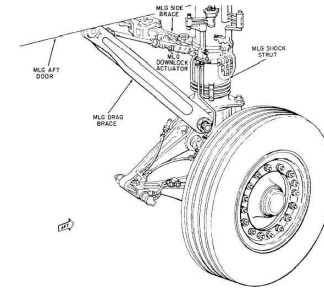
- . How will %Discovery Services+really work?
- . The %Introduction+problem
- . Authorized access to data across the supply chain that respects business agreements
- . Scale

# Beyond the 5-cent Tag: Memory

” 512 bit, 1K bit, 64K *byte* tags now available

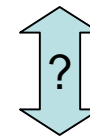
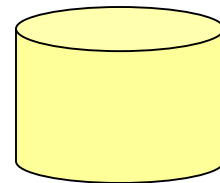
” Sample possible use case:

- . Aircraft part carries its repair history
- . Available even without a network
- . Can be updated in the field



” Research questions:

- . When (if ever) is this a good idea?
- . What should be the data architecture?
  - ” What goes on tag, what goes on DB?
- . Synchronization



# Downstream Serialization

- “ Ideal case: unique serial number applied at origin, stays through life of product
- “ Not always possible:
  - . Contract manufacture (same product, multiple origins)
  - . Upstream party doesn't care, downstream party does (e.g., book industry)
  - . Missing identification
- “ Question: how to manage this?

# Business Vocabulary & Scenarios

- “ Data Capture Necessarily Decoupled from Data Use
  - . One party generates visibility data
  - . Another consumes it
    - “ Doesn't know much about how it was captured
  
- “ Questions:
  - . What should ~~why~~ dimension contain for data to be intelligible?
  - . How to account for different ways of doing business?
  - . How to make data reusable for many applications?
  - . How do we make it easy for users to create the right data?

# Security, Privacy, and all that

- “ Business: protect my valuable data
- “ Consumer: protect my identity & privacy
  
- “ Questions:
  - . What are the requirements?
  - . What barriers to feasibility?
    - “ Expensive hardware (esp. on tag)
    - “ Key management
    - “ Unavoidable security/simplicity tradeoffs
  - . How to overcome the barriers?



# Business to Consumer

- “ Last decade focused on supply chain and other business-internal and B2B applications
- “ With dawn of mobile phone age, the time for consumer apps has finally arrived
- “ Questions:
  - . What is the right architecture for B2C applications of RFID, visibility data?
  - . What additional / new data needed for consumer applications?
  - . How to approach context sensitivity?
  - . Security, privacy, and all that



# Summary

- “ A decade of amazing progress:
  - . 1999 . Auto-ID Center founded
  - . 2004 . Standards process launched
  - . 2006 . 11 ratified standards
  - . 2010 . Over 100 products certified as standards compliant
- “ → It's here to stay
- “ Yet, full-scale adoption barely begun
- “ What will the next decade bring?



# Ken Traub Consulting LLC

**Thank You!**

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